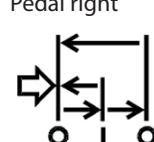
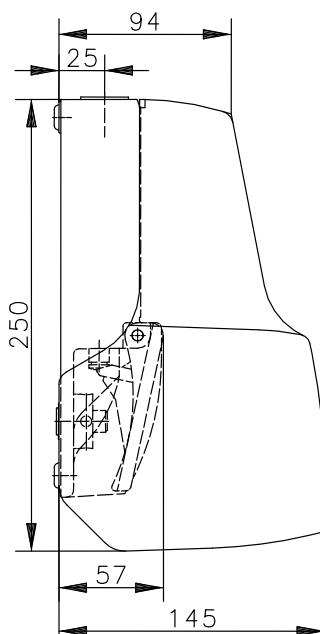
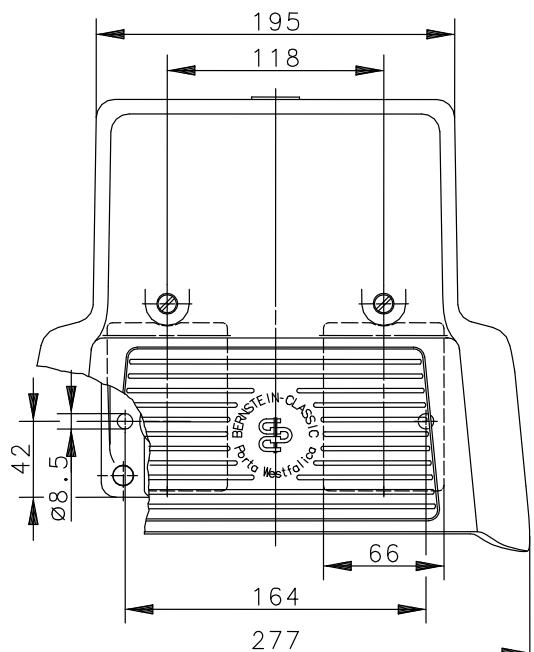


## Foot-switch

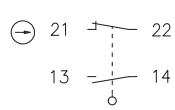
### Series F2 UN

Description F2-SU1Z/ZSZSD UN

Article number 6162000760

**Switching symbol**

Pedal left

Pedal right  
(2 x three-stage enable switch „Off-On-OFF“)

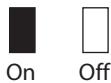
1. position Off-position	2. position On-position	3. position Off-position
33 o— —o34	33 o— —o34	33 o— —o34
23 o— —o24	23 o— —o24	23 o— —o24
11 o— —o12	11 o— —o12	11 o— —o12

To reach the 3rd position,  
the tactile touch has to be  
surmounted.

**Operating diagram**

Pedal left      Pedal right

1. position  
2. position  
pressure point  
(right)  
3. position





<b>Electrical data</b>		Pedal left	Pedal right
Rated insulation voltage	$U_i$	250 V AC	250 V AC
Conv. thermal current	$I_{the}$	10 A	5 A
Rated impulse withstand voltage	$U_{imp}$	-	2,5 kV
Rated operational voltage	$U_e$	240 V	240 V and 24 V DC
Utilization category		AC-15, $U_e / I_e$ 240 V AC / 3 A	AC-15, $U_e / I_e$ 240 V AC / 1,5 A 50-60 Hz DC-13, $U_e / I_e$ 24 V DC / 1,0 A
Direct opening action	⊕	acc. to IEC/EN 60947-5-1, Annex K	acc. to IEC/EN 60947-5-1, Annex K
Short-circuit protective device		Fuse 2 A gG	D-Fuse 4 A gG
Protection class	I		I

<b>Mechanical data</b>			
Enclosure		AL, die-cast	
Protective guard (Accident protection cover UN)		AL, die-cast	
Actuator		Foot lever (PA)	
Ambient air temperature		Operating temperature range: -10 °C to +50 °C Storage temperature range: -25 °C to +70 °C	
Contact type (left pedal) (right pedal)		1 NC, 1 NO. (Zb) 2 x three-stage enable switch each 1 NC, 2 NO. (Zb)	
Contacts		fine gold-plated (Our guideline values are valid for the gold- plated switch contacts.)	
Operating force (pedal centre) (left pedal) (right pedal) 1. position 2. position		10 N 10 N 25 N	
Pressure point (right pedal)		≈ 200 N	
Mechanical life (left pedal)		10 x 10 <sup>6</sup> operating cycles	
Sequence of the switching position(right Pedal): 1 – 2 – 1 or: 1 – 2 – 3 – 1		1 x 10 <sup>6</sup> operating cycles 1 x 10 <sup>6</sup> operating cycles	
Switching frequency (left pedal) (right pedal)		max. 50/min max. 30/min	
Assembly		2 x M8	
Connection		screw connections (M3,5)	
Number of connection		16	
Protection ground		2 x M4	
Conductor cross-sections		Solid: 0,5 – 1,5 mm <sup>2</sup> Litz wire with ferrules: 0,5 – 1,5 mm <sup>2</sup>	
Cable entrance		1 x M25 x 1,5	
Weight		≈ 2,3 kg	
Protection type		IP67 in accordance with IEC/EN 60529	

<b>ID for safety engineering</b>			
Pedal left		Pedal right	
B10d	20 x 10 <sup>6</sup>	Sequence of the switching position: 1 – 2 – 1 or: 1 – 2 – 3 – 1	1 x 10 <sup>6</sup> cycles 1 x 10 <sup>6</sup> cycles

**Regulations**

VDE 0660 T100, DIN EN 60947-1, IEC 60947-1

VDE 0660 T200, DIN EN 60947-5-1, IEC 60947-5-1

DIN EN 61326-3-1

DIN EN ISO 13849-1

**EU Conformity**

acc. to directive 2006/95/EC

**Function (right pedal)**

Normally open contacts: 23 – 24, 33 – 44; Signalling contact: 11 – 12

- Position 1: OFF position of the operating contacts (the pedal is not actuated)
- Position 2: ON position of the operating contacts (the pedal is actuated to as far as the pressure point)
- Position 3: OFF position of the operating contacts (the pedal is fully actuated)

If the three-stage enable switch is actuated in position 2, it returns to position 1 when it is released. The three-stage enable switch changes from position 2 to position 3, if it gets further pressed under after the resistance of the pressure point.

The actuation of the operating contacts is made by a positive opening.

Once the pedal is not pressed, the three-stage enable switch returns to position 1.

The operating contacts are opened in the return stroke.

**Notes**

The specified protection classification (IP code) applies only when the cover is closed and the appropriate cable is used, in accordance with the clamping range of the above mentioned cable gland.